

Date: Tuesday, 8/8/2006 8:26:34 AM  
 User: Chantal Lavoie

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SET-SCREW
Job Number	: 28093		
Estimate Number	: 12490		
P.O. Number	: <i>N/A</i>	Part Number	: D35331
This Issue	: 8/8/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D3533 REV A
Prsht Rev.	: NC	Project Number	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 28032	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 8/11/2006 Qty: 500 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est Rev:A New Issue 06-07-25 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: *1787*  
 Purchase Part Number: 92311A564  
 Supplier: MAC MASTER CARR  
 Certificate of conformity is required

*CL 06/08/08 500*

2.0	92311A564	Set Screw
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 500.0000 Each(s)  
 Set Screw

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure material certification is attached

*AL 06/08/10 500*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

*ST 4/6*

*AL 06/08/16 500*

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET-SCREW

Job Number: 28093

Part Number: D35331

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL



508

Comment: DOCUMENT CONTROL

Inspection Level 21

2006/08/17

Job Completion



u 2006/08/17

10 DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY ON  
MAIN FINISHED GOODS LOCATION

K6A 1

**YOUR PURCHASE  
ORDER NUMBER**

P000001787

Today's Date: 8/09/06

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

**PAGE  
1 OF 1  
MCM NUMBER  
2604183-01**

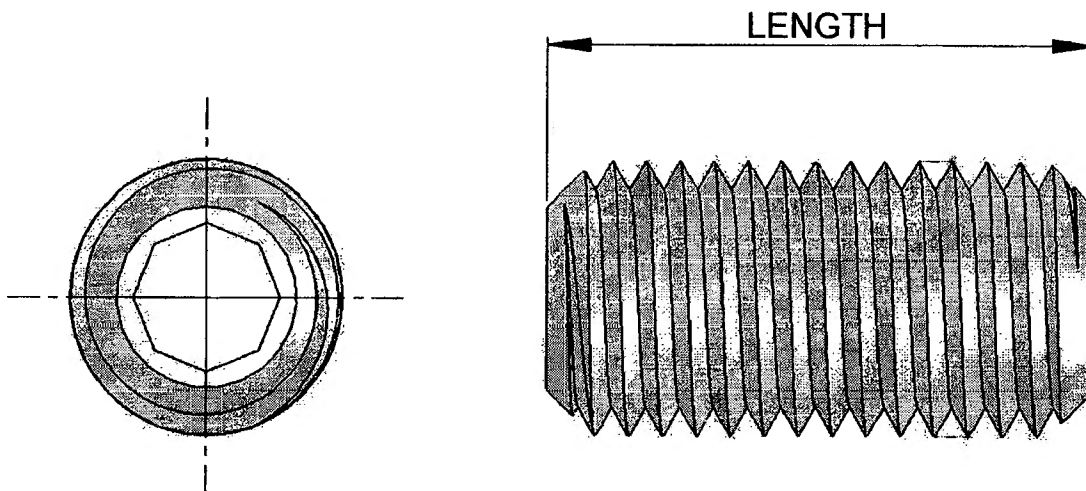
Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 98-05 23-08	92311 A564	✓ 10 PK	18-8 SS CUP POINT SOCKET SET SCREW 1/4"-28 THREAD, 1" LENGTH PKG= 50 EA/PK 6	1	10 PK	10 ✓

06/08/10



DESIGN CB	DRAWN BY CB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. D3533	REV. A SHEET 1 OF 1
DATE 06.07.12		TITLE SET SCREW	SCALE NTS
A	06.07.12	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



REFERENCE ONLY

PART NO	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	1/4-28F	1.000	McMASTER-CARR, P/N 92311A564 ✓

### NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) MATERIAL: CORROSION RESISTANT STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

**RELEASED**  
06.07.24 BA  
per ECN #834

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